

Finishes Specifications

Standard Finishes	Code	Type	Gloss	Color Variance	Hardness ASTM D-3363	AAMA	Maximum Length
Champagne	CH	AN	Satin	+/- 5 Delta E	4-6H	611	18'
Honest Aluminum	HA	AN	Satin	+/- 5 Delta E	4-6H	611	18'
Light Bronze	LB	AN	Satin	+/- 5 Delta E	4-6H	611	18'
Satin Nickel	SN	AN	Satin	+/- 5 Delta E	4-6H	611	18'
Antique Bronze*	AB	PC	Matte	+/- 2 Delta E	0-2H	2603	20'
Champagne Metallic	CM	PC	Matte	+/- 2 Delta E	2-4H	2604	20'
Oil Rubbed Bronze	ORB	PC	Matte	+/- 2 Delta E	2-4H	2604	20'
Rustic Copper	RC	PC	Matte	+/- 2 Delta E	2-4H	2604	20'
Silver Mica	SM	PC	Satin	+/- 2 Delta E	2-4H	2604	20'
White Pearl	WP	PC	Gloss	+/- 2 Delta E	2-4H	2604	20'
Champagne Mist	CHM	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'
Classic Copper	CC	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'
Dark Bronze Pearl	DBP	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'
Nickel Pearl	NP	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'
Nordic Silver	NS	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'
Pewter	PW	PFC	Satin	+/- 2 Delta E	H-2H	2605	20'

Finishes Specification Key

AN: Anodized Finish

Anodizing: Also known as electrolytic passivation, anodizing is the process used to increase the thickness of the natural oxide layer of the aluminum surface. Anodizing increases corrosion and wear resistance, surface hardness and allows for selective dyeing or coloring although minor color variation is inherent in the process. We offer a standard selection of anodized finishes. Custom anodized finishes are rarely produced due to the nature of the process. Anodizing is environmentally safe emitting zero volatile organic compounds (VOCs).

PC: Powder Coating Finish

Powder Coating: Powder Coating is an electrostatic application of a dry powder that is then cured by heat to form a durable cover skin over the aluminum substrate. Powder coat finishes are more durable than liquid paints with very little color variance. Custom powder coat finishes are offered by Gage 78 in addition to our standard powder coat finishes. Powder coating is also kind to the environment and emits zero VOCs.

PFC: PVDF Coating

PVDF Coating: PVDF (polyvinylidene fluoride) is a highly non-reactive plastic fluoropolymer used in high end liquid paints. PVDF coatings provide superior chemical and heat resistance making it an excellent choice for exterior architectural applications.

PVDF coatings offer superb color retention and consistency. It is also the best choice for specifiers looking for custom colors and finishes most of which we can mix in-house. This process does emit VOCs but they are totally contained within the manufacturing process.

Delta E: Measurement of the distance in color space between two colors.